

#### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of ALONZO W. BEASLEY, JR.

Serial No: 10/684,639

Examiner: Singh, Arti R.

Filed: October 14, 2003

Art Unit: 1771

Title: MOTOR VEHICLE AIRBAG AND

FABRIC FOR USE IN SAME

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

#### **DECLARATION UNDER 37 CFR 1.131**

#### Dear Commissioner:

I, the individual whose signature appears below, do hereby declare that:

- 1. I am an officer of Safety Components Fabric Technologies, Inc., owner of the above patent application by virtue of written assignment from the inventor.
- 2. This application was filed on October 14, 2003, but claims the benefit of application Serial No. 09/558,766, filed April 26, 2000.
- 3. I have been advised that all claims of the application have been rejected as being unpatentable over the disclosure of U.S. Patent No. 6,455,449 to Veiga et al. issued on September 24, 2002, and filed on September 3, 1999.
- 4. The present invention resides in the discovery that urethane-coated airbag fabrics may include a base fabric made from finer denier yarns of alternating deniers which produces a crest and trough pattern on the surface that enhances urethane adhesion.
- 5. As supported by the factual evidence submitted herewith, the claimed invention was conceived and, on information and belief, was reduced to practice prior to September 3, 1999.

- 6. The originals of Exhibits A through C discussed hereinafter in detail were all prepared prior to September 3, 1999. Actual dates and prospective customer name have been deleted.
- 7. As evidenced by Exhibit A, a base fabric of 315d warp and alternating fill of 315d and 210d denier was prepared. This fabric was designated style 4934. The first two pages of Exhibit A make up the request from the inventor for a sample of this fabric. Note that the "endues" of the fabric is indicated to be "airbag." The third page of Exhibit A is a "Sample Specification" for this fabric. The fourth page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit A.
- 8. Exhibit B indicates that another sample of style 4934 was prepared. This base fabric also had 315d warp and alternating fill of 315d and 210d denier. The first page of Exhibit B is a "Sample Specification" for this fabric. The third page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit B.
- 9. As evidenced by Exhibit C, a base fabric of 420d warp and alternating fill of 420d and 315d denier was prepared. This fabric, designated style 4951, was requested by the document making up the first two pages of Exhibit C. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit C.

- 10. A style 4934 base fabric was sent to the prospective customer (a coater), whereupon a urethane coating was applied. Satisfactory adhesion levels were reported.
- 11. I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC.

Signed:	Shy B. Duck	_
Name:	Stephen B. Duenk	_
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# **EXHIBIT A**

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Kron	PROD. REO. 6	COST FORM

SCFTI S/#: 4774 OZ WEAVE: Plane ENDUSE: ALL. LEVEL 4  GR. (MIN/NOM.) FIN. (MIN./NOM.)  ENDS/IN: 55	CUST. S/#  CUST. SPEC. S///  CUST. S/#  CUST. LENGTH RANGE  SCOUTA & HEATSET  SCOUTA & HEATSET  SCOUTA & HEATSET  SCOUTA & HEATSET  CUST. S/#  CUST. S/#  CUST. S/#  CUST. LENGTH RANGE  SOUTA & HEATSET  SCOUTA & HEATSET  SCOUTA & HEATSET  CUST. S/#  CUST. S/#  CUST. S/#  CUST. S/#  CUST. LENGTH RANGE  SOUTA & HEATSET  SCOUTA & HEATSET  SCOUTA & HEATSET  CUST. S/#  CUST. S/#  CUST. S/#  CUST. LENGTH RANGE  SCOUTA & HEATSET  SCOUTA & HEATSET  CUST. S/#  CUST. S/#  CUST. S/#  CUST. S/#  CUST. S/#  CUST. LENGTH RANGE  SCOUTA & HEATSET  SCOUTA ALLOWED  FINISH  COPY OF CUST. SPEC ATTACHED  CUST. SPEC ATTACHED  CUST. SPEC ATTACHED  CUST. SPEC ATTACHED  CUST. SINISH  CUST. SPEC ATTACHED  CUST. SPEC ATTACHED  CUST. SEC. Y/N)  CUST. SPEC ATTACHED  CUST. SEC. Y/N)  CUST. SEC. Y/N)  CONST. IN LOOM: REED WIDTH: W.L.  CONST. IN LOOM: SULVE SCOUTA JUST.  CUST. LOO  CUST. SEC. Y/N  CUST. SCOUTA JIG/CONT.  CUST. LOO  CUST. LOO  CUST. LOO  CUST. SEC. Y/N  CUS	TO:	FRANCISCO EEDOYA		DATE	
SCETI S/#: 1979 02 WEAVE: Plank ENDUSE: ALL. LEVEL 4  GR. (MIN/NOM.) FIN. (MIN./NOM.) YES NO ENDS/IN: 55 CC WARP SIZE OK X PICKS/IN: 40 50 50 30.4 63-65 SEUN YARN TINT WIDTH: 75-76 63-72.5 HI. TEN REQD WARP: J.5 / 144 / 7-47 MAID (Mar Boyk) (Preck) 265 OLD/NEW  FILL: 3/5 / 144 / 7-47 MAID (Mar Boyk) (Preck) 265 OLD/NEW  SCFI PROCESS: 210 68 / R-20 Dollar Min PC. LENGTH RANGE GREIGE CUT LENGTH RANGE MIN PC. LENGTH SCOUR & HEATSET X SPLICES ALLOWED PACKAGING DESCRIBE FINISH: PACKAGING SPLICES ALLOWED DESCRIBE FINISH: PACKAGING TINISH CODE: 9724  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ Y/N)  DEFT#:  II. TECHNICAL TYPE LOOM: PALAVIAM MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/N  VARDS PER BEAM: 12 (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: 91.2 SLEY: 92.0 OFF LM PICKS: 64.0  WARP: 315 144 / 7-477 AP-70  WARP: 315 144 / 7-477 AP-70  WARP GONTRACTION: 876  ENDANGE: MAY FOR CONTRACTION: 876  SIGNATURE: MAY FOR CONTRACTION: 876  WEARPING (IN/OUT) WARPING (IN/OUT) WARPI	GR. (MIN/NOM.) FIN. (MIN./NOM.)  GR. (MIN/NOM.) FIN. (MIN./NOM.)  GR. (MIN/NOM.) FIN. (MIN./NOM.)  FIN. SC. (C. WARP SIZE OK X  SPUN YARN TINT  FIN. TEN REQD  OLD/NEW  OLD/NE	==== I.	======================================		:	
GR. (MIN/NOM.) FIN. (MIN./NOM.)  ENDS/IN: 55	GR. (MIN/NOM.) FIN. (MIN./NOM.)  CNDS/IN: 55  CC SPUN YARN TINT  MIDTH: 75-74  GS-25  WARP SIZE OK X  SPUN YARN TINT  MIDTH: 75-74  GS-25  WARP SIZE OK X  SPUN YARN TINT  OLD/NEW  COLD/NEW  FILL: 3/5 / 144 / 7-447 kmb/ (Mar Boyk) (Pzck Peck) 26 0  OLD/NEW  FILL: 3/5 / 144 / 7-447 kmb/ (Mar Boyk) (Pzck Peck) 26 0  OLD/NEW  SCETI PROCESS: 2/0 / 68 / R-20 DV Poly Millor  GREEGE  CREATSET IN THE GR. MIN PC. LENGTH RANGE SCOUR & HEATSET X  SPUICES ALLOWED 400  DESCRIBE FINISH: SPLICES ALLOWED 400  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ. Y/N)  DEPTH:  II. TECHNICAL TYPE LOOM: PLANT MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/N  YARDS PER BEAM: HAR (WARP IN PLANT & NEW YARNS ONLY)  FILLING: ALLOW: REED WIDTH: YI.21  WARP: 315   144   7-447 AP-20  WARP: 315   144   7-447 AP-20  WARP: 315   144   7-447 AP-20  FILLING: ALLOWED: CONTRACTION: WE WARP CONTRACTION: WE WARP SAICH CONTRACTION: WE WAND SILT INTERNAL TRISTING (IN/OUT)  CAN BRY  GREATMOS (IN/OUT)  GRECOKYTRANS.)  GRECOKYTRANS.		OMER:	CUST. S/#	C/R#_/	3-357
ENDS/IN: 55 40 40 40 50 40 45 45 45 45 45 45 45 45 45 45 45 45 45	ENDS/IN: 55 60 4 63 65 60 SPUN YARN TINT SIDENT SPUN YARN TINT SPUN YARN TO S	SCFT	I S/#: 4934-02	WEAVE: Plain	ENDUSE: Ailing	LEVEL 4
ENDS/IN: 4 6 5 6 6 6 5 6 5 5 5 5 5 5 5 5 5 5 5 5	ENDS/IN: 55 62 63 63 63 63 63 63 63 63 63 63 63 63 63		GR. (MIN/NOM.)	FIN. (MIN./NOM.)		YES NO
WARP: 3/5 / 144 / T-447 AR2D OLD/NEW  FILL: 3/5 / 144 / T-447 AR2D (Man Both) (PICK PECK)  SCETI PROCESS: 2/0 / 68 / R-20 DATEN Mylon  SCETI PROCESS: 2/0 / 68 / R-20 DATEN Mylon  SCETI PROCESS: 2/0 / 68 / R-20 DATEN Mylon  SCETI PROCESS: 2/0 / 68 / R-20 DATEN Mylon  SCETI PROCESS: 2/0 / 68 / R-20 DATEN MYLON  SCETI PROCESS: 2/0 / 68 / R-20 DATEN MYLON  SCETI PROCESS: 2/0 / 68 / R-20 DATEN MYLON  DESCRIBE FINISH  DESCRIBE FINISH  COPY OF CUST. SPEC ATTACHED  COPY OF CUST. SPEC ATTACHED  STATE OF THE SECON MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM:  MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  (WARP IN PLANT & NEW YARNS ONLY)  FILLING: 144 / 147 / 147 / 1470  FILLING: 144 / 147 / 1470  FILLING: 144 / 147 / 1470  FILLING: 144 / 1470  FILLING: 144 / 1470  FILLING: 144 / 1470  FILLING: 144 / 1470  FILING: 144 / 1470  FILLING: 144 / 1470  FILING: 144 / 1470  FILING: 144 / 1470  FILING: 144 / 14	WARP: J.5 / 144 / T-447 AK20)  WARP: J.5 / 144 / T-447 AK20)  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 24 M/ 60  SCETI PROCESS: 2/0 / 68 / R-20 DV / 60  SCETI PROCESS: 2/0 / 68 / 60  SCETI PROCESS: 2/0 / 68 / 60  SCETI PROCESS: 2/0 / 69 / 60  SCETI PROCESS: 2/0 / 60  SCOURT PROCESS: 2/0 / 60  SCETI PROCESS: 2/0 / 60  SCETI PROCESS: 2	ENDS	/IN: 55	4.C		
WARP: 3/5 / 144 / T-447 ARIO) (Use Bork) (PICK PECK)  FILL: 3/5 / 144 / T-447 ARIO) (Use Bork) (PICK PECK)  SCFTI PROCESS: 2/0 / 68 / R-20 D 1/2	MARP: 3/5 / 144 / 7-447 ALZO OLD/NEW  FILL: 3/5 / 144 / 7-447 ALZO (Mar Book) (Picks peak) 288 OLD/NEW  SCFTI PROCESS: 2/0/68 / R-20 Dullow Minding Finish Code: 200 old/new  SCFTI PROCESS: 2/0/68 / R-20 Dullow Minding Finish Code: 200 old/new  SCFTI PROCESS: 2/0/68 / R-20 Dullow Minding Finish Code: 200 old/new  SCFTI PROCESS: 2/0/68 / R-20 Dullow Minding Finish Code: 200 old/new  COTT LENGTH RANGE SOUTH CODE: 200 old/new  SCOUR & REATSET X SPICES ALLOWED ADD.  PACKAGING FINISH PACKAGING FINISH CODE: 200 old/new  SCODE OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ Y/N)  DEPT#:  II. TECHNICAL TYPE LOOM: 200 old/new  WARP SOUTH FICKS: 2/0 old/new  WARP SIS NAME TO SULT THE PICKS SLEY: S20 OFF IM PICKS: 2/0 old/new  WARP YDS/UB: 100 popular (UVIC) FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 12/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 14/150 2 2/0/2  FILLING: 3/2   N/2   T-447 Al-20 FILLING YDS/LB: 14/150 2 2/0/2  FILLING: 3/2   N/2	PICK	S/IN: c4 to Su Back	63-65		
FILL: 3/5 / 144 / 7-447 ARIO   (Mar Both )   PICK PECK   AB OLD/NEW    SCFTI PROCESS: 2/0   68 / R-20 DV PAT   Mylon    SCFTI PROCESS: 2/0   68 / R-20 DV PAT   Mylon    SCFTI PROCESS: 2/0   68 / R-20 DV PAT   Mylon    SCOUR & HEATSET   CUT LENGTH   26D    SCOUR & HEATSET   SPLICES ALLOWED   MYLON    PACKAGING   MARCE   MARCE   SPLICES ALLOWED   MARCE    SCOUR & HEATSET   SPLICES ALLOWED   MYLON    PACKAGING   MARCE   MARCE   MARCE   MYLON    COPY OF CUST. SPEC   TOD.   DATED:    COPY OF CUST. SPEC ATTACHED   (TEST REQ. Y/N)   (CERT REQ Y/N)    DEPTH:  II. TECHNICAL   MULTIPLE PICKS - YES/NO EQUIVALENT FICKS: M/MY    YARDS PER BEAM:   MYLON   MARP IN PLANT & NEW YARNS ONLY)    CONST. IN LOOM: REED WIDTH:   MYLON   MARP IN PLANT & NEW YARNS ONLY)    WARP: 315   MAY   T - 447   M-20    FILLING: 15   MAR   MARCE   MARCE   MARCE   MARCE   MARCE   MARCE    WARP YDS/LB: MARCE   MARCE   MARCE   MARCE   MARCE   MARCE    SIGNATURE:   MARCE   MARCE   MARCE   MARCE    PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)    PROCESSES REQUIRE	FILL: 3/5 / 144 / 7-447 MAZD   CAN BOYK   PZEK PECK   268 OLD/NEW SCFTI PROCESS: 2/0 / 68 / R-20 DU/ON N/ON SCFTI PROCESS: 2/0 / 68 / R-20 DU/ON N/ON SCFTI PROCESS: 2/0 / 68 / R-20 DU/ON N/ON SCREIGE   CUT LENGTH RANGE   SODyds   REATSET   X   SPLICES ALLOWED   PACKAGING   PACKAGIN	WIDT	H: <u>75-76</u>	69.5-76.5	HI. TEN	KEQD
REATSET IN THE GR.  SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  CFM RANGE: NA CUST. SPEC # TOD.  CERT REQ. Y/N)  DEPT#:  II. TECHNICAL TYPE LOOM: *** *** *** *** *** *** *** *** *** *	GREIGE HEATSET IN THE GR.  SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  COPY OF CUST. SPEC # TOD.  DATED:  COPY OF CUST. SPEC ATTACHED  II. TECHNICAL TYPE LOOM:  YARDS PER BEAM:  HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH:  GREIGE  WARP:  JUNIOUS ALL WARP CONTRACTION:  EST. WARP CONTRACTION:  SIGNATURE:  SIGNATURE	WARE	1: 315 / 144 17	-447 (AK20)		OLD/NEW
HEATSET IN THE GR.  SCOUR & HEATSET  APPLY & FINISH  DESCRIBE FINISH:  CFM RANGE:   CONST. IN LOOM:   CONST. IN LOOM:   CONST.	GREIGE HEATSET IN THE GR.  SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  COPY OF CUST. SPEC # TOD.  DATED:  COPY OF CUST. SPEC ATTACHED  II. TECHNICAL TYPE LOOM:  YARDS PER BEAM:  HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH:  GREIGE  WARP:  JUNIOUS ALL WARP CONTRACTION:  EST. WARP CONTRACTION:  SIGNATURE:  SIGNATURE	FILI	: 315 / 144 / T-4	147 A420) (Use	Both ) (Prex- PER	OLD/NEW
REATSET IN THE GR.  SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  CFM RANGE: NA CUST. SPEC # TOD.  CERT REQ. Y/N)  DEPT#:  II. TECHNICAL TYPE LOOM: *** *** *** *** *** *** *** *** *** *	GREIGE HEATSET IN THE GR.  SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  COPY OF CUST. SPEC # TOD.  DATED:  COPY OF CUST. SPEC ATTACHED  II. TECHNICAL TYPE LOOM:  YARDS PER BEAM:  HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH:  GREIGE  WARP:  JUNIOUS ALL WARP CONTRACTION:  EST. WARP CONTRACTION:  SIGNATURE:  SIGNATURE	SCET	TI PROCESS: 210/68/	1R-20 Dulow Ny	don ,	
SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  CFM RANGE: A CUST. SPEC # 700.  COPY OF CUST. SPEC ATTACHED  DEPT#:  II. TECHNICAL  TYPE LOOM: BALLIAM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: 41.2.  WARP: 315 VYV 7 44.20  WARP: 315 VYV 7 44.20  WARP CONTRACTION: 876  EST. WARP CONTRACTION: 876  FILLING: TINEWARP CONTRACTION: 876  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  WINDING DORNIER BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT  WARPING (IN/OUT)  (BLOCK/TRANS.)  CONTACT HT SET SHIP  PAP  ANNUAL	SCOUR & HEATSET APPLY & FINISH  DESCRIBE FINISH:  CFM RANGE: AP CUST. SPEC # TOD.  CCPY OF CUST. SPEC ATTACHED  DETT*:  II. TECHNICAL TYPE LOOM: DELUI MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M YARDS PER BEAM: YARDS PER BEAM:  WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: YILL SLEY: S20 OFF LM PICKS: C40 -  WARP: 315 144 1 T- 447 AF 20  FILLING: TILL SEED WIDTH: YILL SLEY: S20 OFF LM PICKS: C40 -  WARP YOS/LB: HIDD EST. WARP CONTRACTION: WARP CONTRACTION: WEAVING FINISHING WINDING WARPING (IN/OUT) WARPING (IN/OUT) WARPING (IN/OUT) WARPING (IN/OUT) WARPING (IN/OUT) CAN-BRY WARPING (IN/OUT) CAN-BRY CALENDER TENTER  ANNUAL	GRE	IGE		Of DENGIN IGHGE	
APPLY & FINISH  DESCRIBE FINISH:  CEM RANGE: NA CUST. SPEC # TOD.  CEM RANGE: NA CUST. SPEC # TOD.  DEPT#:  LITECHNICAL  TYPE LOOM: PLANT MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: NA YARDS PER BEAM:  WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: Q1.23 SLEY: \$2.0 OFF LM PICKS: 64.0  WARF: 315 144 1 T 447 AP70  FILLING: 344 147 T 447 AP70  FILLING: 345 144 1 T 447 AP70  EST. WARP CONTRACTION:  WARP CONTRACTION:  SIGNATURE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION  WEAVING FINISHING  WINDING  WEAVING BATCH  SCOUR JIG/CONT.  WARPING (IN/OUT)  WARPING (IN/OUT)  CAN BRY  CONTACT HT SET SHIP  PPAP  BEAMING/SLASHING  CALENDER/TENTER	PACKAGING  DESCRIBE FINISH:  DESCRIBE FINISH:  COPY OF CUST. SPEC ATTACHED  COPY OF CUST. SPEC ATTACHED  DEFT#:  II. TECHNICAL  TYPE LOOM:  PACKAGING  TYPE LOOM:  PACKAGING  TYPE LOOM:  PACKAGING  FINISH CODE:  PACKAGING  FINISH  FI			·		200
DESCRIBE FINISH:  CEM ANGE: NA CUST. SPEC # 700. DATED:  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ Y/N)  DEPT#:  II. TECHNICAL  TYPE LOOM: PROJECT MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: NAT  YARDS PER BEAM: WIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: VI.23. SLEY: S20 OFF LM PICKS: C40  WARP: 315 144 1 T 477 AF20  FILLING: 144 1 T 477 AF20  EST. WARP CONTRACTION: NAT  SIGNATURE: FILLING YDS/LB: 14150 = 315 1 1250 = 210 0  PREPARATION WEAVING FINISHING FINAL TESTING  WINDING DORNIER BATCH SLIT INTERNAL  TWISTING (IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOZ  WARPING (IN/OUT) CAN BRY  BEAMING/SLASHING CALENDER TENTER  BEAMING/SLASHING CALENDER TENTER  ANNUAL	DESCRIBE FINISH:  CEM RANGE: A CUST. SPEC # 700. DATED:  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ Y/N)  DEPT#:  II. TECHNICAL  TYPE LOOM: polying Multiple Picks - YES/NO) EQUIVALENT PICKS: M/N  YARDS PER BEAM: MIDE (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: Y1.25: SLEY: S20 OFF LM PICKS: C40 -  WARP: 315 144 1 7 477 AP20  FILLING: 316 1420 Dognat Only:  FILLING: 316 1420 Dognat Only:  WARP YDS/LB: MISTO FILLING YDS/LB: 14150: 315 12 12150 = 2100  EST. WARP CONTRACTION: W70  REMARKS:  SIGNATURE: LOT DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINISHING  WINDING DORNIER BATCH SLIT INTERNAL  TWISTING (IN/OUT) SULTER SCOUR JIG/CONT. INSPECT CUST. LOT WARPING (IN/OUT)  WARPING (IN/OUT) CAN DRY  BEAMING/SLASHING CALENDER TENTER  BEAMING/SLASHING  CALENDER TENTER  ANNUAL		*	<u></u>		<u>ges.</u>
CFM RANGE:	CFM RANGE: //A CUST. SPEC # /DD. DATED:  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ Y/N)  DEPT#:  II. TECHNICAL  TYPE LOOM: *** MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: **/A**  YARDS PER BEAM: *** (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: **Y1.2** SLEY: \$2.0 OFF LM PICKS: **C4D**  WARP: 315   144   7 447 AF2O  FILLING: *** AF2O  FILLING: *** AF2O  FILLING YDS/LB: 14.150 2 000 1 1	APPI	LY & FINISH			So Sand
DEPTH:  II. TECHNICAL  TYPE LOOM: DEPTH: MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM: MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  CONST. IN LOOM: REED WIDTH: Q1.21 SLEY: S2.0 OFF LM PICKS: C40  WARP: 315 144 1 7-477 AF20  FILLING: 116 164 17-477 AF20  WARP YDS/LB: 1410 FILLING YDS/LB: 14150: 315 14 21250 = 210 16  EST. WARP CONTRACTION: W70  REMARKS: MARP CONTRACTION: W70  EST. WARP	DEPTH:  II. TECHNICAL  TYPE LOCM: partine Multiple Picks - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM: MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM: MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  YARDS PER BEAM: MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/M  CONST. IN LOOM: REED WIDTH: Q1.2. SLEY: S2.0 OFF LM PICKS: C40 -  WARP: 315   144   7-477 AF20  FILLING: 146   1477 AF20  FILLING: 146   1477 AF20  WARP YDS/LB: 14170 DATE:  WARP YDS/LB: 14170 BATCH  EST. WARP CONTRACTION: M/M  EST. WARP CONTRACTION: M/M  FILLING YDS/LB: 14170 BATCH  SIGNATURE: MOUNT DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINISHING  WINDING DORNIER BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT  WARPING (IN/OUT)  (BLOCK/TRANS.) CONTACT HT SET SHIP PPAP  BEAMING/SLASHING CALENDER/TENTER	DES	CRIBE FINISH:	•	FINIS	H CODE: 9036
TYPE LOOM: PROJECT MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/A  YARDS PER BEAM: HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: Y1.21 SLEY: \$2.0 OFF LM PICKS: 640 —  WARP: 315 144 1 7- 477 AF20  FILLING: 216 141 70 90 90 14 14 17 147 AF20  WARP YDS/LB: 14150 20 90 14 14 14 14 14 14 14 14 14 14 14 14 14	TYPE LOOM: DELIGH MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/A  YARDS PER BEAM: HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: Q1.2. SLEY: S20 OFF LM PICKS: C40  WARP: 315 144 1 7-477 AF20  FILLING: 146 120 0000 1000 PICKS: C40  WARP YDS/LB: 14100 FILLING YDS/LB: 14150: 315 12120 = 210 d  EST. WARP CONTRACTION: W/o  REMARKS: SIGNATURE: LOOM DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING  WINDING DORNIEB BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT  WARPING (IN/OUT) CAN BRY CALENDER/TENTER  BEAMING/SLASHING CALENDER/TENTER	COP	Y OF CUST. SPEC ATTA	SPEC #	DATED (TEST REQ. Y/N)	(CERT REQ Y/N)
TYPE LOOM: OF MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/A  YARDS PER BEAM: HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: YILL SLEY: \$2.0 OFF LM PICKS: 640 —  WARP: 315   144   7-477 AF-70  FILLING: 216   144   7-477 AF-70  WARP YDS/LB: 14170 POSITE FILLING YDS/LB: 14150: 315 - 21270 = 210 AF-70  EST. WARP CONTRACTION: W/6  REMARKS: SIGNATURE: FINISHING FINISHING FINISHING FINISHING FINISHING FINISHING FINISHING FINISHING SLIT INTERNAL TWISTING (IN/OUT) SULZER SCOUR JIG/CONT. INSPECT (UST. LOT WARPING (IN/OUT)  WARPING (IN/OUT) CAN BRY CALENDER TENTER ANNUAL	TYPE LOOM: DELIGH MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: M/A  YARDS PER BEAM: HIM (WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: Q1.2. SLEY: S20 OFF LM PICKS: C40  WARP: 315 144 1 7-477 AF20  FILLING: 146 120 0000 1000 PICKS: C40  WARP YDS/LB: 14100 FILLING YDS/LB: 14150: 315 12120 = 210 d  EST. WARP CONTRACTION: W/o  REMARKS: SIGNATURE: LOOM DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING  WINDING DORNIEB BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT  WARPING (IN/OUT) CAN BRY CALENDER/TENTER  BEAMING/SLASHING CALENDER/TENTER	222				
WARP IN PLANT & NEW YARNS ONLY)  CONST. IN LOOM: REED WIDTH: \$\frac{1.2\cdots}{2\cdots}\$ SLEY: \$\frac{2.0}{2\cdots}\$ OFF LM PICKS: \$\frac{6.0}{2\cdots}\$  WARP: \$\frac{3\cdots}{3\cdots}\$ \frac{1.4\cdots}{1.4\cdots}\$ \frac{7.4\cdots}{1.4\cdots}\$ APPLICABLE:  WARP YDS/LB: \$\frac{1.4\cdots}{1.4\cdots}\$ PILLING YDS/LB: \$\frac{1.4\cdots}{1.4\cdots}\$ \frac{2.12\cdots}{2\cdots}\$ = \$\frac{2.0\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ = \$\frac{2.0\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ = \$\frac{2.0\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ \frac{1.4\cdots}\$ \frac{1.4\cdots}{2\cdots}\$ \frac{1.4\cdots}{2\cdots}	YARDS PER BEAM:	II.	TECHNICAL	ITTTOIS DICKS - VI	ES /NO FOUTVALENT	PTCKS: JUL
CONST. IN LOOM: REED WIDTH: Q1.24 SLEY: S20 OFF LM PICKS: C40  WARP: 315 144 1 7-477 AF70  FILLING: 216 646 220 V390 1016 FILLING YDS/LB: 14.150: 315 16. 21270 = 210 0  EST. WARP CONTRACTION: K70  REMARKS: SIGNATURE: LOCAL AS APPLICABLE)  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING WINDING DORNIER BATCH SLIT INTERNAL  TWISTING (IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT WARPING (IN/OUT)  WARPING (IN/OUT)  (BLOCK/TRANS.) CONTACT HT SET SHIP PPAP BEAMING/SLASHING CALENDER/TENTER	CONST. IN LOOM: REED WIDTH: Q1.2: SLEY: S20 OFF LM PICKS: C40 WARP: 315 144 1 7-447 AF70  FILLING: 315 144 1 7-447 AF70  FILLING: 216 164 220 Deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 144 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 1440 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 1440 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 1440 21250 = 210 deposit 1440 FILLING YDS/LB: 14150: 315 1440 21250 = 210 deposit 1440 FILLING YDS/LB: 1440 PEST YDS/L				IN PLANT & NEW YARI	NS ONLY)
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FILLING: 345/141 T-447 AK20  WARP YDS/LB: 14150 POPING 10/40  EST. WARP CONTRACTION: 876  REMARKS: SIGNATURE: LOUISE AS APPLICABLE)  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING WINDING DORNIER BATCH SLIT INTERNAL TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT WARPING (IN/OUT)  WARPING (IN/OUT) CAN BRY PACK NONSTD.  (BLOCK/TRANS.) CONTACT HT SET SHIP PPAF  BEAMING/SLASHING CALENDER TENTER ANNUAL	FILLING: 315 NATE POPULATION: FILLING YDS/LB: 14.150: 315 LA 21250 = 210 destriction: 100 property of the second population of the second populati	CON	ST. IN LOOM: REED W	IDTH: <u>Q1.25</u>	STEL: SSO OFF	M PICAS: <u>69/U</u> .
WARP YDS/LB: 14.150  EST. WARP CONTRACTION: 676  REMARKS: SIGNATURE: DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING WINDING DORNIED BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT WARPING (IN/OUT)  (BLOCK/TRANS.) CONTACT HT SET SHIP BEAMING/SLASHING CALENDER TENTER  PILLING YDS/LB: 14.150 = 213.0  DATE:  LOT  NONSTD.  PPAP BEAMING/SLASHING  CALENDER TENTER  ANNUAL	WARP YDS/LB: 14.150 FILLING YDS/LB: 14.150 = 25.2  EST. WARP CONTRACTION: K%  REMARKS: Low for the contraction of the contracti					
WARP YDS/LB: 14.150  EST. WARP CONTRACTION: 676  REMARKS: SIGNATURE: DATE:  PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING FINAL TESTING WINDING DORNIED BATCH SLIT INTERNAL  TWISTING(IN/OUT) SULZER SCOUR JIG/CONT. INSPECT CUST. LOT WARPING (IN/OUT)  (BLOCK/TRANS.) CONTACT HT SET SHIP PPAP BEAMING/SLASHING CALENDER TENTER ANNUAL	WARP YDS/LB: 14.150 FILLING YDS/LB: 14.150 = 25.2  EST. WARP CONTRACTION: K%  REMARKS: Low for the contraction of the contracti	FIL	LING: 218/4/12/20 Pu	AKZO DIOLA NVION	piek mel peek	
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20 HRS.	TARGET C	CONTRIBUTION YD	FAB. WT.	oz./sq. yd.
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DISCLAIMERS/	COMMENTS:			
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FORWARD TO:	OR		ANDERSON UNDERWOOD	S. DUERK D. HARVELL

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AFBTY COMP ... INTS FABRIC BCHNOLOGIES INC.

STYLE M RR LISTING Sample Specification

. PAGE:

89 Airbag . driver uncoated / VARIOUS Dornier general L. BEASLEY 52.000 26.000 81.23 4.224 Primary customer: Dapartment no: Requested by: Product code; Bley count: Dents/Inch: Reed width: Loon type: Ends/dent No. ends: Status 1 end 420/68 dk.blue nylon 24 ends from left side at slasher 8 harness and 6 banks of drop wires, 71% air space reed BP-44C-44 SOLIDS IN SIZE BOX, 14 STRETCH ON SLASHING PICK AND PICK WITH 2 PILLING YARNS Ę ΙV Level: Weave picks/inch: Dupont t-6.6 nylon Heat slit at loom Low Warp tension 315,210 . 60 x 64 N4934-0002-9026 RML1538 Either Plain Weave out (yds) : Warp yarn code: Descriptions Type sixe: Fabrics Edges: Other Style: MOAVE Pace:

Merge:

None
Pill yern code:
RMNL1538

Bupplier: ACORDIS INDUSTRIAL PIBERS

Beaription:
Airbag Beams

Twist:
None
Pill yern code:
RMNL1539

Bupplier: ACORDIS INDUSTRIAL FIBERS

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Marge

Finished Max Roll Goods 11 Putup codes Hold code CFM gode: Tare wti Target See final inspection instructions See final inspection instructions Bee final inspection instructions nylon coating fabric (Air bag) Tube stres Packaging Oradings Purpose:

70,00

62 x 66

70.50

69.50 58 x 62

Count (W x P) :

Width (in):

76.00

76.50

75.50

54 x 63

Width (in): Count (W x F):

1.59 0.628

Weight (lbs/yd)

Std wt (yde/1b)

56 x 65

Mt (os/syd):

55 x 64 4.71

Target

60 x 64 4.93

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By:

08/52/1999

Current rev: Revision date:

original

000

Allow dev %: 3.00 Mt(oz/syd): 4.71 (.71)

Comments: As c/r #10-387 var. W4934-01

PILLING YARN #2

RMNL 1618 210/68 R20 T-729 TUBES FROM DUFONT

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WARPING ORDER

F-1017 11/96

(RE: QMS - 102)

#### SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

#### WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE:	W-4934 E	XP2	TYPE	CLOTH:	NYLON CO	DATING A	UR BAGS	3		•	DATE:		•
NO.		REED		DENT		ENDS		TOTAL					
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			•			77.00				DIST. BTWN			
		<b>_</b>		EST %	004	TYPE	DORNI	<b>5</b> 0	ţ	BM. HEAD:			
DRAW:	STRAIGHT	WEAVE:	PLAIN	CONT:	8%	- LOOM:	SELV	EK	-	TOTAL	01170	-	
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12	- DIVIS (B)	SELV.	BODY A		•		-		SELV.	BODY	SELV.	•	I
		¥Eb₹.											ļ
	- BMS @							BMS@			·		1
	: : : : : : : : : : : : : : : : : :	SELV.	BODY A	SELV.	••				SELV.	BODY	SELV.		1
	- BMS @				1			BMS @					i
		SELV.	BODY	SELV.		,			SELV.	BODY	SÉLV.		1
						········							l
		DEND TICK	El:	ACT.%		G	ROUND			OVERALL			i
GREIGE		EST.		-						COUNT:			i
WIDTH .		WEIGHT		CONT		•			ı	,			i
WIDTH		WEIGHT _	DOYA	CONT	kana	•	COUNT . 			COUNT:		<del></del>	

D-10

#### CERTIFICATE OF CONFORMANCE

PAGE 1 OF 2

MANUFACTURER: Safety Components Fabric Tech. Inc.
Dumean Plant
Greenville, SC

TEST CONDITIONS: 72°F / 65% R.H.

CUSTOMER ID:

TOT: 20699

TEST DATE:

SPECIFICATION: TED

<u> laterial: W4934-02-90</u>	26	LOT:	20699	test date:	SPECI	PICATION: TED
Piece No. Sample No.	86617			Specification Requirement	UNIT OF MRASURE	TEST PROCEDURES
GAB TEESTLE VARP	427	0	0	Hin:	Pounds	ASTH-D-5034
YILLING	389	0	0	Kin:	Pounds	ASTM-D-5034
				L		
HOITATION WARP	42	0	0	Min: Hax:	Percent	ASTM-D-5034
PILLING	44	0	0	Hin: Hax:	Percent	ASTN-D-5034
PONGUE TRAR WARP	27	0	0	Hin:	Pounds	ASTH-D-2261
PILLING	26	0	0	Ain:	Pounds	ASTH-D-2261
TRAPEDOID TEAR	. 0	0	0	Nip:	Pounds	ASTM-D-4533
PILLING	0	0	0	Min:	Pounds	ASTR-D-4533
SERTHELIGE	1.56	0.00	0.00	Hax:	Percent	1 HR 8 300 P
NAPP	1.30	0.00	0.00			
PILLING	0.00	0.00	0.00	Xax:	Percent	1 ER @ 300 P
PLANNABILITY	0.0	0.0	0.0	Nax:	131/1038	PAVSS-302
BON				. Max:	Percent	
RTAS				Hax:	Percent	
ingi	5.14	0.00	0.00	Nin: Hax:	01/103	15ff-D-3776
NIDTE	70.0	0.0	0.0	Min: Hax:	IECEES	ASTR-D-3774
EMDS	59.4	0.0	0.0	Hin: Hax:	IPI .	ASTN-D-3775
PICKS	63.4	0.0	0.0	Nin: Max:	PPI	ASTM-D-3775
BODY THICKNESS	.010	0.000	0.000	Kin: Hax:	Inches	ASTR-D-1777
DYNAMIC AIR PERM ADAP				Min: Hax:	m/sec	7.B.D.
EXPONENT				Nin: Nax:		7.B.D.

Material: W4934-02-9026

lot: 20699

Page 2 of 2

MOCT TOWN							
Piece No. Sample No.	86617			Sp.	ecification equirement	UNIT OF MEASURE	TEST PROCEDURES
HULLEN BURST NET				Hin:		PSI	15TH-D-3786
pfi	7.5			Min:	Har:	pB units	PTH 191
EXTRACTABLES (\$)	.2		**************************************		Nax:	Percent	JPS 701
DYE STAIR	5			Nin:	4	AATOC CROCK DWITS	JPS 701
AIR PERHEABILITY	0.00	0.00	0.00	Win:	Har:	CIPR	1.5171-D-737
	+			, L			
CANTILEVER STIFFHESS WARP	0.0	0.0	0.0	Rin:	Hax:	HG/CH2	ASTN-D-4032
PILL	0.0	0.0	0.0	Min:	Max:	NG/CH2	ASTH-D-4032
*****		<u> </u>	L				
CIRCULAR BEND WARP	.700	0.000	0.000	Kin:	Wax:	Pounds	ASTR 4032
FILL	.700	0.000	0.000	Hin:	Hax:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (\*).

ROBERT M. HOLCOMBE LAB DIRECTOR (864) 240-2624

F-1065 (5/96)

[WI-2021]

THIS PRPORT MAY NOT BE REPRODUCED EXCEPT IN TOTAL WITHOUT THE PERMISSION OF THE ORIGINATOR.



# **EXHIBIT B**

# STYLE W W LIBTING Sample Sy-ciffication

FETY COMPC ATS FABRIC TROLOGIES. INC.

tyle:	W4934-0003-9026	Lavel	7.1			
Mertption	315 60 x 64 Acordia	n/m	qχ			
	Low Warp tengion			Btatus	ACT	
ibrici	Dupont t-6.6 nylon	rop Wires, 71%	alr space reed	Department no: Product code:	10 89 Airbag - driver uncoated	
1 <b>0.750</b>		PICK AND PICK WITH 2 PILLING YARNS	NG YARNS	Loos type:	Dornier general	<del></del>
	WEAVE 3 LOTS			Primary quetomer:		•
				Requested by:	L. BRASLEY	
•	Ħ			Reed width:	81.23	•
mave cut (yds) :	200 Weave picks/inchi	ah: 64.00		Dants/Inch:	26.000	<u>-</u>
1 <b>6 0</b> 5 0	Heat slit at loom			Ends/dent:		
ype size:	BP-44C-44 SOLIDS IN SIZE BOX, 14 STRETCH ON SLASHING	BOX, 14 STRETCH	ON BLASHING	. Sley count:	52.000	•
cheri	1 and 420/68 dk.blue nylon 24 ends from left side at slasher	24 ends from	left side at slasher	Ho. ends:	4,224	·-

arp yarn coda:	315/144 T	F-447 HR1	Supplier	RMNL1538 Supplier: ACORDIS INDUSTRIAL PIBERS 315/144 T-447 HRT-8 Acordis Scottaboro Nylon	TRIAL PIBERS			İ			
Wist: Brgs:	Airbag Beaus None	888							·		
ill yarn dode: escription:	RMNL1539: 3 315/144 T-447 Airbeg Tubes	7.8 T-447 HR1 ubes	Supplier T-B Accridia	RMNL1539 Supplier: ACORDIS INDUSTRIAL FIB 315/144 T-447 HRT-B Acordis Scottsboro Nylon Airbeg Tubes	TRIAL FIBERS				٠.		
wist: erge:	None										
ackaging: rading:	See final	1 inspeci	See final inspection instructions See final inspection instructions	sct ions			Hold code:	11			
urpose: ube sixe:	nylon co Bee final	ating fal	nylon coating fabric (Air bag) See final inspection instructions	bag) ictions		AHU	Putup code: Tare Wt: CPM code:	ជ	Roll Goods	:	
120,000				Ma	Est. Off Loom	Target			Min	Est. Finished	farget
• 1ght (1bs/yd);	0.628	Width (in)	Width (in):	75.50	76.50	76.00	Midth (in):		69.50	70.50	70.00

td we (wde/lh).	1 60				Target		Xin
etable Obelian	400	Width (in):	75.50	76.50	76.00	M1dth (1n):	69.50
lion dev b.	370.0	Count (W x F) :	54 x 63	26 x 65	55 x 64	Count (W x F):	58 x 62
	3.00	WC (OE/Byd) :	4.71	4.71	4.71	Wt (os/ayd) :	4.93
Ombonte: As of allo-407 to mich.	10-407						
	8	70-95A-8 R				Current revi	000
CH MAKE CALLETTO	2000	•				Revision date:	6661/01/80
District of the state of the st	28 May 1	MANY DOCUMENTS OF STATE OF STA				ORIGINAL	

Β¥ι 6661/01

Ŧ

60 x 64 4.93

62 x 66 4.93

(Cat. 103, 103)

RMNL 0051 210/72 T-447 HRT TUBES PROM ACORDIS, 1004 AKZO

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WARPING ORDER

F-1017 11/98

(RE: QMS - 102)

#### SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

#### WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE: W-	-4934 EX	KP3	TYPE	CLOTH:	NYLON CO	DATING A	IR BAGS	3	<del></del>	•	DATE		_
NO. BEAMS:	1	REED SPREAD:	81.23"	DENT REED:	26.00	ENDS DENT:	2	TOTAL DENTS:	2158*	SLEY:	52.00	_SHAFTS:	
				EST %		TYPE			C	DIST. BTWN			
nraw: st	TRAIGHT	WEAVE:	PLAIN		8%	LOOM:	DORNII	ER	_	BM. HEAD:	81.75		
		BODY		•		•	SELV			TOTAL			
DEPT.:	10	ENDS:	4224	_			ENDS:	1	-		4225	-	
										WEIGHT	0001		
SEL	.VAGE:	** 1 END 4	20/68 DEN.	DARK BI	LUE NYLON	Y-HEAT	SLIT AT	LOOM	- 	PER YARD:	.0001	_	_
CH LING A		315/1AA/T.	447 AKZO S	SCOTSBO	ORO NYLO	N		PICKS:	32	· WT/YD:	.1959	<u>\</u>	1
FILLING A		31314471						-		(14,150)		_	1
Ell LINO D	2.	210/72/2-2	M ACORDIS	S 100% T	-447 HRT F	ROM AKZ	:O	PICKS:	32	WT/YD:	1305	_	i
FILLING B	NCLUI	DES 22 D	ENTS EAG	CH SIDE	FOR CA	TCH CO	RD,LE	NO,ETC.		(21,250)		_	1
			<b>_</b>										1
FILLING C	<b>:</b>							PICKS:		WTYD:	-		1
		•				·					, <u></u>		  -
													1
WARR 4.		215/1AA/T.	447 AKZO !	SCOTTSE	ORO NYLO	ON	N	O. ENDS:	4224	WT/YD:	.3245		1
WARP A:	<del>,</del>		447 AKZO 8			ON	_ N	O. ENDS:	4224	WT/YD: (14,150)	.3245	-	1
WARP A:	<del>,</del>	NO TINT	- NO CUT AT SLASHE	T MARK ER 24 EN	S		-	O. ENDS: O. ENDS:		•	.3245	<b>-</b>	1
	<del>,</del>	NO TINT	- NO CU	T MARK ER 24 EN	S		- - N	O. END\$:		(14,150) WT/YD:		<del>-</del>	1 1 1
	• · · · · · · · · · · · · · · · · · · ·	NO TINT	- NO CUT AT SLASHE	T MARK ER 24 EN	S		- - N			(14,150)		- - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
WARP B:		NO TINT	AT SLASHE	T MARK ER 24 EN	S		- N	0. END\$: 0. END\$:		(14,150) WT/YD:			
WARP B:		MO TINT  ADDED  EDGE A  WARPING	AT SLASHE	T MARK ER 24 EN	S		MAY AL	0. END\$: 0. END\$:		(14,150) WT/YD: WT/YD:		- -	 
WARP B:		MO TINT  ADDED  EDGE A  WARPING	AT SLASHE	T MARK ER 24 EN ER	S		MAY AL	O. ENDS: O. ENDS: SO BE W		(14,150) WT/YD: WT/YD:		- -	
WARP C:		NO TINT        ADDED  EDGE A   WARPING  0	AT SLASHE T SLASHE LAYOUT	T MARK ER 24 EN ER	S		NO N	O. ENDS: O. ENDS: SO BE W	SELV.	(14,150) WT/YD: WT/YD: BODY	SELV.	- -	
WARP C:	BMS @	NO TINT        ADDED  EDGE A   WARPING  0	AT SLASHE T SLASHE LAYOUT  352 BODY A	T MARK ER 24 EN ER 0 SELV.	S		NAY AL	O. ENDS: O. ENDS: SO BE W BMS @	SELV.	(14,150) WT/YD: WT/YD: BODY	A	- -	
WARP C:	BMS @	NO TINT  ADDED  EDGE A  WARPING  O  SELV.	AT SLASHE T SLASHE LAYOUT  352 BODY A	O SELV.	S		NAY AL	O. ENDS: O. ENDS: SO BE W	SELV.	(14,150) WT/YD: WT/YD: ASBELOW BODY	SELV.	- -	
WARP C:	BMS @	MO TINT  MADDED  EDGE A  WARPING  0  SELV.	AT SLASHE T SLASHE LAYOUT  352 BODY A	T MARK ER 24 EN ER 0 SELV.	S		NAY AL	O. ENDS: O. ENDS: SO BE W BMS @	SELV.	(14,150) WT/YD: WT/YD: BODY  BODY	SELV.	- -	
WARP C:	BMS @	** ADDED EDGE A** WARPING  0 SELV.	T SLASHE T SLASHE LAYOUT  352 BODY A  BODY A	O SELV.	S	EFT	NA NA L	O. ENDS: O. ENDS: SO BE W BMS @	SELV.	(14,150) WT/YD: WT/YD: BODY BODY	SELV.	- -	
WARP C:	BMS @	NO TINT  ADDED  EDGE A  WARPING  O  SELV.  SELV.	T SLASHE T SLASHE LAYOUT  352 BODY A  BODY A	O SELV.	S	EFT	NAY AL	O. ENDS: O. ENDS: SO BE W BMS @	SELV.	(14,150) WT/YD: WT/YD: ASBELOW BODY	SELV.	- -	

#### CERTIFICATE OF COMPORNANCE

MANUFICTURER: Safety Components Fabric Tech. Inc.
Dunean Plant
Greenville, SC

TEST COMPITIONS: 72°Y / 65% R.H.

CUSTOKER ID:

TEST DATE:

SPECIFICATION: TED

ATERIAL: W4934-03-9026	; r	Lot: 2	1138	test da	IE:	22 0023	
iece No.	17530	17540		Specifica Requirem	ation ent	unti op Heasure	TEST PROCEDURES
RAB TEMSILE Wiep	450	442	0	Nin:		Pounds	ASTM-D-5034
ATT.	379	389	0	Nin:		Pounds	ASTN-D-5034
ALCHIGATION .	38	38	0	Kin: K	ax:	Percent	ASTN-D-5034
WARP PILLING	394	40*	0	Nin: X	ax:	Percent	ASTM-D-5034
noegue tear Warp	28	27	0	Kin:		Pounds	ASTH-D-2261
FILLING	27	27	0	Hin:		Pounds	ASTH-D-2261
TRAPEZOID TEAR						Pounds	ASTN-D-4533
WARP	0	0	0	Nin:			ASTM-D-4533
AIITIRE	. 0	0	0	Nin:	· · · · · · · · · · · · · · · · · · ·	Pounds	ASIN-U-1333
SHRUMAGE WARP	1.56	1.56	0.00	Н	tar:	Percent	1 ER & 300 F
FILLIEG	.31	.31	0.00	1	lax:	Percent	1 HR @ 300 F
PLANNABILITY	0.0	0.0	0.0	1	lax:	IN/KIN	PHVSS-302
BOS	.31	.50		1	Jar:	Percent	
BIAS	.75	.75			fax:	Percent	
- WIGH	5.02	4.99	0.00	Kin: 1	tax:	O1/YD2	ASTM-D-3776
WIDTE	70.5	71.0	0.0	Rin:	Hax:	DICHES	ASTM-D-3774
KIDS	58.3	58.3	0.0	Nin:	Hax:	KPI	ASTH-D-3775
PICES	62.6	62.5	0.0	Hin:	Max:	PPI	ASTN-D-3775
BODY THICKNESS	.010	.010	0.000	Nin:	Kax:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Nin:	Max:	me/sec	T.B.D.
EXPONENT		-	-	Min:	Max:		T.B.D.

Page 2 of 2
lot: 21138

					100: 21130		
terial: \$4934-03-9026				Spec	ification virement	UMIT OF MEASURE	TEST PROCEDURES
Sample No.	17530	17540				PSI	ASTH-D-3786
ULLEN BURST HET				Kin:		pH units	FTM 191
	7.1	6.8		Min:	Nax:	yn unter	
<b>a</b>	E	.6			Hax:	Percent	JPS 701
EXTRACTABLES (3)	.5			145		AATOC CROCK UNITS	JPS 701
DYE STAIL	5	5		Hin: 4			ASTA-D-737
AIR PERIPABILITY	2.04	2.00	0.00	Min:	Max:	CTN	
				1	Nax:	HG/CH2	ASTH-D-4032
CLUTILIVER STIPPHESS	0.0	0.0	0.0	Hin:	Max.		ASTH-D-4032
FIIL	0.0	0.0	0.0	Hin:	Max:	HG/CH2	2011
					<u> </u>	Pounds	ASTA 4032
CIRCULAR BEND WARP	.800	.800	0.000	Hin:	Max:		ASTA 4032
PILL	.800	.800	0.000	Nin:	Hax:	Pounds	ASIA 1012

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (\*).

ROBERT M. HOLCOHEE LAB DIRECTOR (864) 240-2624

T-1065 (5/96)

[WI-2021]

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INFORMATION ONLY

# **EXHIBIT C**

	··	
ناظر	PROD. REQ. & COST FORM	
	TO: FRANCISCO BEDOYA	
)	I. MARKETING  CUSTCMER:  CUST. S/#  CUST. S/#	
	SCFTI S/#: WEAVE: Than ENDUSE: LIPAL HEVEL	NO
	GR. (MIN/NOM.)  ENDS/IN: 41-43  PICKS/IN: 48-50  WIDTH: 69.5-76.5  FIN. (MIN./NOM.)  WARP SIZE OK  SPUN YARN TINT  HI. TEN REQD	<u>×</u>
	WARP: 420/68/B20 Nylon . J. Pont 7743 ( OLD/NEW	7
	FILL: 420/68/1220 Alylon Dupont 77/3(12) PECES OLDI	VEW
	SCFT I PROCESS:  GREIGE  HEATSET IN THE GR.  SCOUR & HEATSET  APPLY & FINISH  CUT LENGTH RANGE  MIN PC. LENGTH  SPLICES ALLOWED  PACKAGING  FINISH CODE: 90	_ 
	CFM RANGE: NA CUST. SPEC # TRD DATED:  COPY OF CUST. SPEC ATTACHED (TEST REQ. Y/N) (CERT REQ. DEPT#: 10	Y/N)
	II. TECHNICAL  TYPE LOOM: Dording MULTIPLE PICKS - YES/80 EQUIVALENT PICKS: MARP IN PLANT & NEW YARNS ONLY)  YARDS PER BEAM: NIM (WARP IN PLANT & NEW YARNS ONLY)	490
	CONST. IN LOOM: REED WIDTH: 74.60" SLEY: 40.0" OFF LM PICKS: 420/18/120 2400 00 pmd T-745	
	### 420/16/120 Mylon poput 7-743 Pick and Picke  ###################################	460 = 31
	EST. WARP CONTRACTION: 8%0  REMARKS: Sayle	
	SIGNATURE: DATE: 5-21-49	
	PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)  PREPARATION WEAVING FINISHING WINDING WINDING TWISTING (IN/OUT) SULZER SCOUR - JIG/CONT. TWISTING (IN/OUT)  CAN DRY  PACK NONSTD.	>

CONTACT HT SET SHIP

CALENDER TENTER

PPAP

ANNUAL

QUAL.

WARPING (IN/OUT)

BEAMING/SLASHING

(BLOCK/TRANS.)

ENGINEERING OMS/WEAVER:	OTHER:	:23203222222	=======================================
MTGAGG TOO	:=====================================	DATE F	WDED:
COST DEPARTME	COMPRIENT ON	FAB. WT.	oz./sq. YD.
- ···	LOOM/WKYD	<del></del>	
	WARP: FILL:		
SCLAIMERS/COMME	MTS:	Vias bels	us 1630d ans
Jan 18	no, Indian time	1. Horont	enions Surfa
Grand	botte, sufo	ce enthor	in warp
B) if sug	costul would	CORNA Kies	1 10 5
A 233			
		•	
1.			
SUBMITTED BY	thosomfach	7 0+ 0 1	DATE:
APPROVED BY MARI	CETING MGR. Long 3	a st Dillery	DATE:_
APPROVED BY DIR	TECH. SVCS K. Sole		DATE:_
REJ. APPR TECH	. SERV. MGR. K. Sates		DATE:
APPROVED BY MFG	. REF. COMM. K. Kodes		DATE:

(RE: OMS-102)

#### CERTIFICATE OF COMPORNANCE

PAGE 1 OF 2

ال الحد ال

TEST CONDITIONS: 72°P / 65% R.H.

WIMUFACTURER: Safety Components Fabric Tech. Inc.
Dumean Plant
Greenville, SC

CUSTOMER ID:

LOT: 20701

TEST DATE:

SPECIFICATION: TED

IATERIAL: W4951-01-9026		LOT: 20701		TEST DATE:	SPECIFICATION: THE	
Piece No.	8619T			Specification Requirement	UNIT OF MEASURE	TESP PROCEDURES
TAB TRUSILE WARP	430	0	0	Kin:	Pounds	ASTH-D-5034
PTLLING	424	0	0	Min:	Pounds	ASTH-D-5034
NORGATION	34	0	0	Nió: Nax:	Percent	ASTH-D-5034
WARP FILLING	43	0	0	Hin: Max:	Percent	ASTM-D-5034
TORGUE TEAR	47	. 0	0	Hia:	Pounds	A5771-D-2261
ATINE	41	0	0	Nin:	Pounds	ASTN-D-2261
TRAPEZOID TEAR	0	0	0	Rin:	Pounds	ASTA-D-4533
PILLING	0	0	0	Nin:	Pounds	ASTM-D-4533
SHRIMKAGE WAXP	1.25	0.00	0.00	Kax:	Percent	1 ER @ 300 F
FILLING	.0.00	0.00	0.00	Hax:	Percent	1 MR @ 300 F
Playmability	0.0	0.0	0.0	Max:	TH/HI	PNVSS-302
300	.56			Hax:	Percent	
BIAS	.50			Max:	Percent	
WEIGHT	5.10	0.00	0.00	Min: Max:	03/YD2	15TR-D-3776
WIDTE	66.0	0.0	0.0	Min: Hax:	INCHES	ASTH-D-3774
ENTOS .	44.5	0.0	0.0	Nin: Hax:	EPI	ASTA-D-3775
PICES	48.3	0.0	0.0	Min: Max:	PPI	ASDI-D-3775
BODY THICKNESS	.012	0.000	0.000	Min: Max:	Inches	ASTH-D-1777
DYMANIC AIR PERM ADAP				Hin: Hax:	ma/sec	7.B.D.
EXPONENT				Hin: Max:		T.B.D.

Page 2 of 2

Material: W4951-01-9026

Piece No. Sample No.	8619 <del>1</del>			Specification Requirement		unit of Measure	TEST PROCEDURES
HOLLEN BURS? HET				Hin:	•	PSI	ASTM-D-3786
pē	7.0			Nin:	Max:	pH units	FTM 191
EXTRACTABLES (1)	.5				Max:	Percent	JPS 701
DYE STAIN	5			Hin: 4		AATOC CROCK UNITS	JPS 701
AIR PERMEABILITY	6.04	0.00	0.00	Nin:	Max:	CFH	ASTN-D-737
CANTILIVER STIFFNESS WARP	0.0	0.0	0.0	Nin:	Hax:	NG/CH2	ASTN-D-4032
FTLL	0.0	0.0	0.0	Nin:	Har:	HG/CH2	ASTH-D-4032
and the bridge	1						
CIRCULAR BESID WARP	0.000	0.000	0.000	Min:	Har:	Pounds	ASTN 4032
PILL	0.000	0.000	0.000	Kin:	Hax:	Pounds	AST# 4032

lot: 20701

I cortify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above anterial appenifications are set as noted with an asterisk (\*).

ROBERT N. HOLCOUBE LAB DIRECTOR (864) 240-2624

F-1065 (5/96)

[WI-2021]

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